

# Why is Building Robust and Reliable Robotics Software So Hard?

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Prof. Jonathan Kelly

University of Toronto Institute for Aerospace Studies

CANARIE Research Software Conference Talk

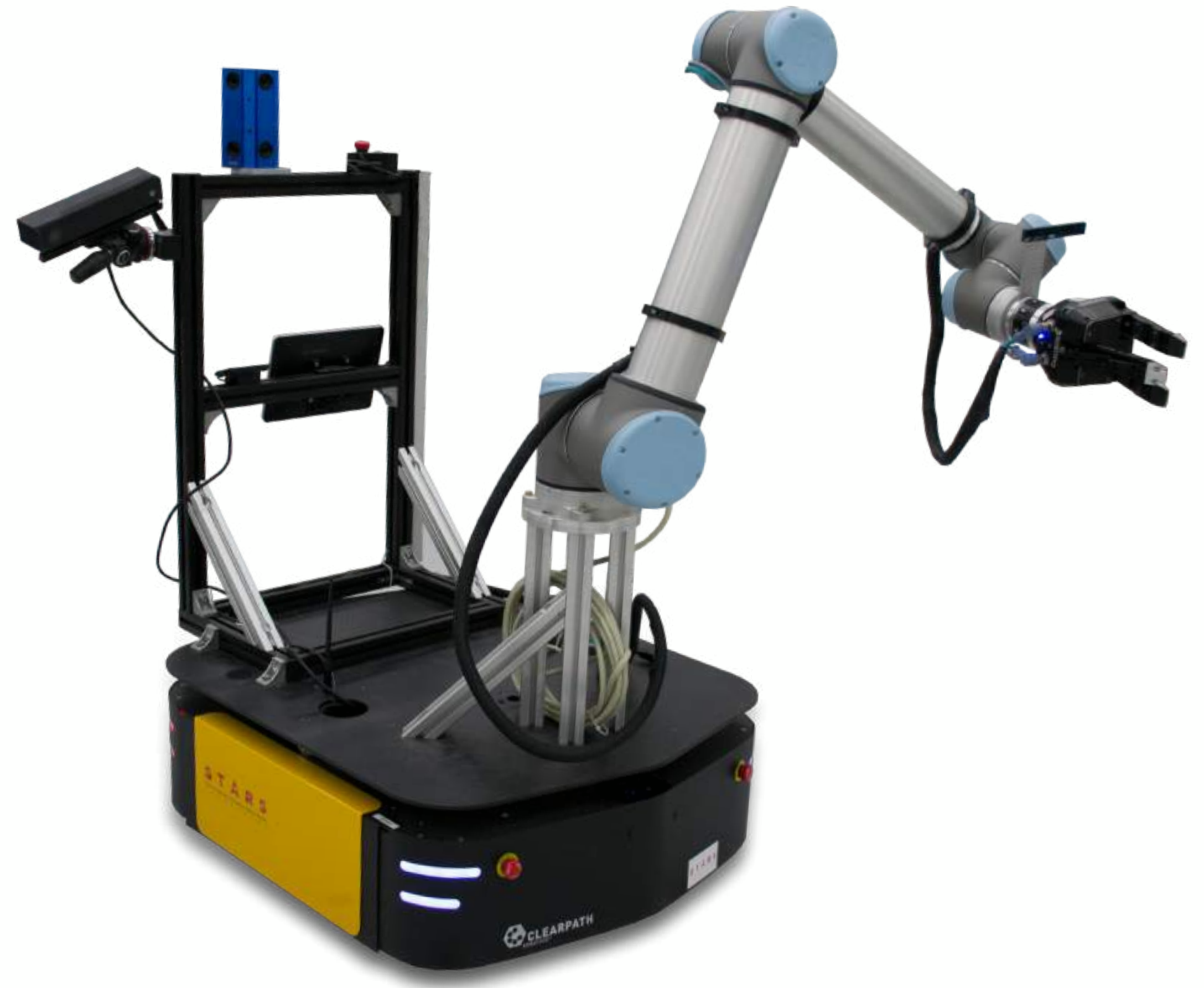
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Institute for Aerospace Studies  
**UNIVERSITY OF TORONTO**

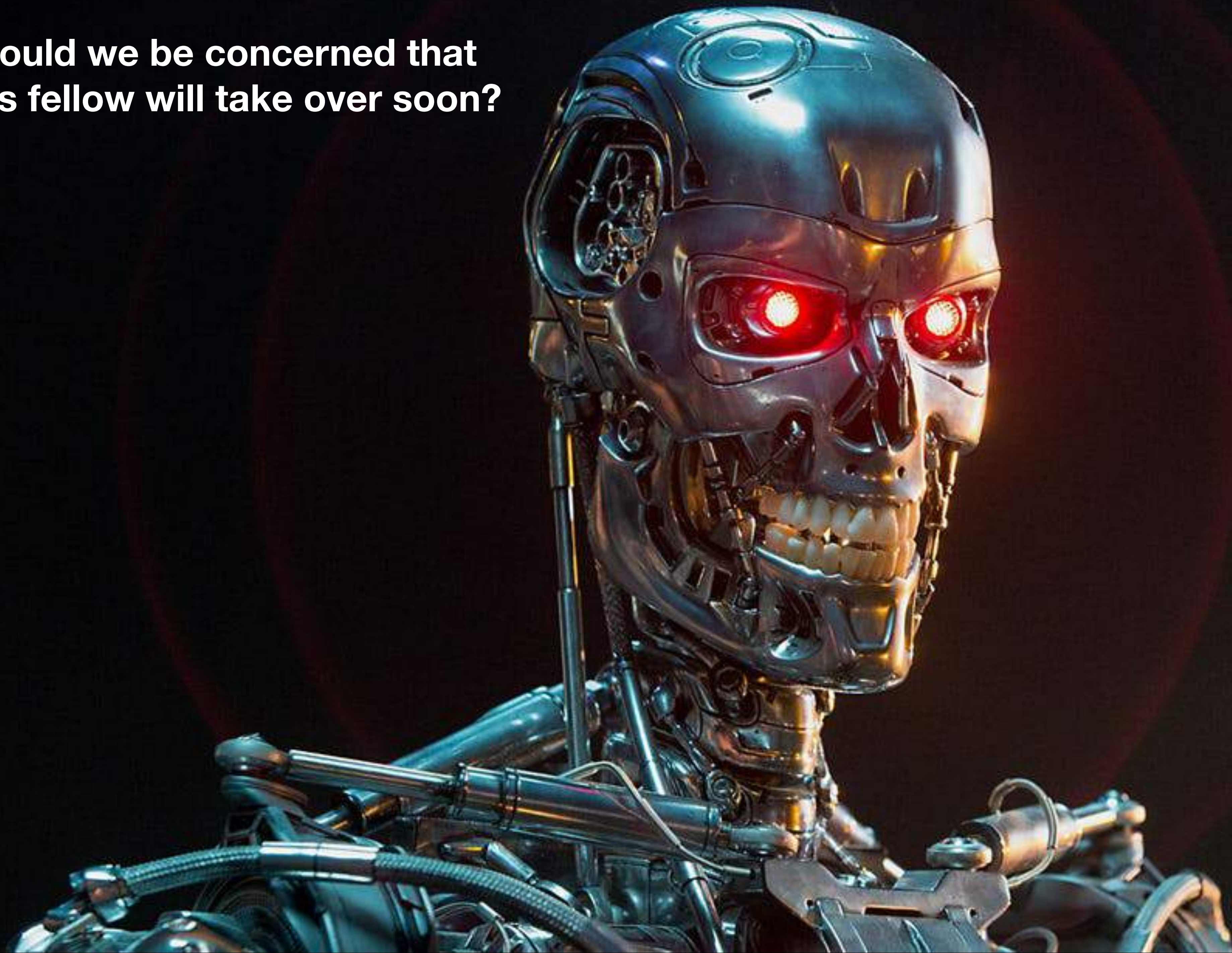
# My Background and Research Areas

- My degrees are all in Computer Engineering or Computer Science
- Began in Canada, rotated through the US, back to Canada
- Direct the Space & Terrestrial Autonomous Robotic Systems Laboratory at U of T
- Research focus is on sensing, perception, navigation, mapping, and manipulation
- Spend a lot of time working on **collaborative robots**, or ‘cobots’



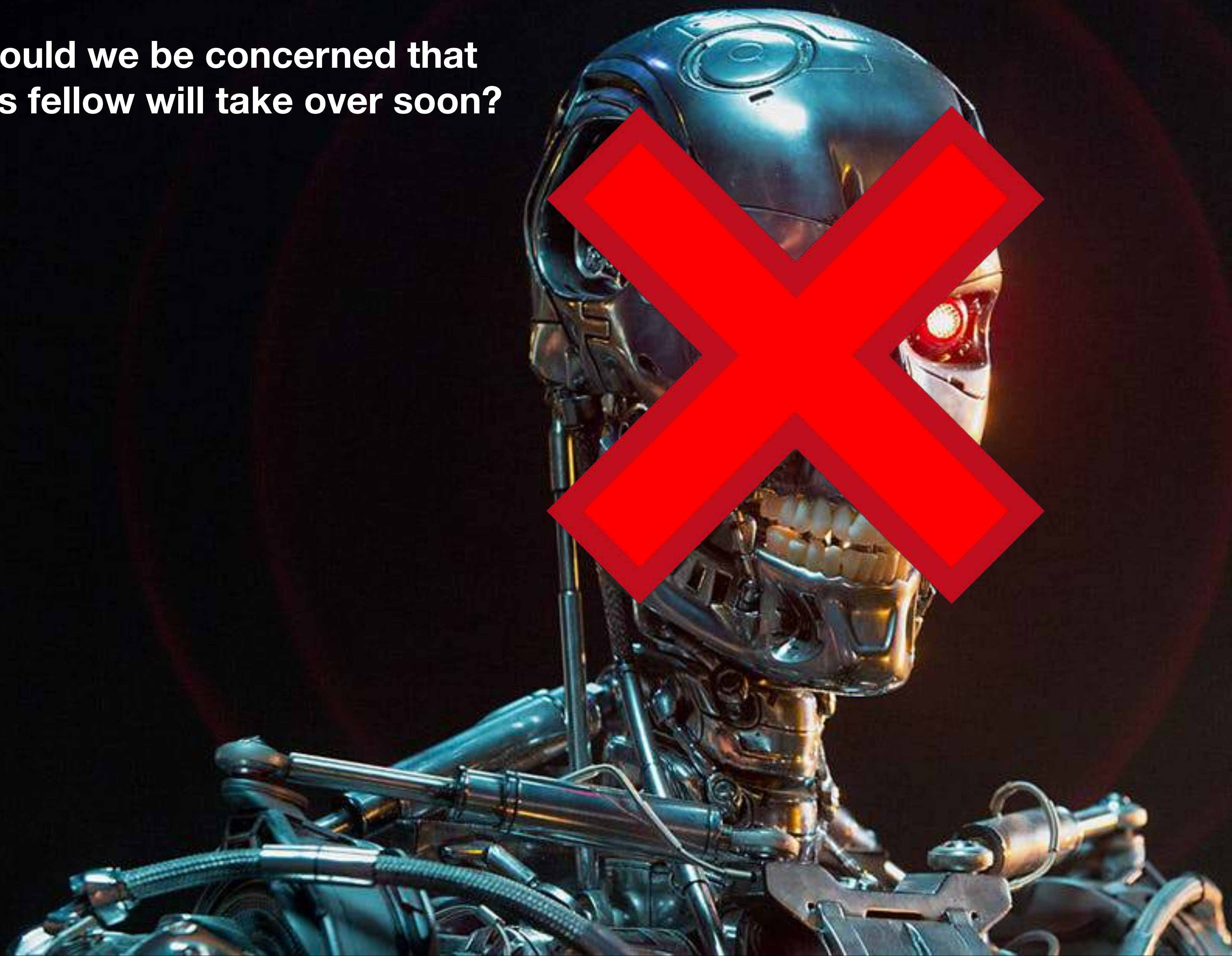


**Should we be concerned that  
this fellow will take over soon?**





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this fellow will take over soon?





# A (Very) Brief History of (Bad) Robots

- The first industrial robot, the **Unimate**, created by American inventor George Devol, was deployed at a GM automotive assembly plant in New Jersey in 1961
- This (4,000 lb) machine operated behind a safety cage, far away from workers, just as most factory robots do today
- Despite the cages, and sophisticated (relatively) safety systems, accidents still happen...
- At least 7 factory deaths have been attributed to robots since 1979
- In all cases, the cause was *not* failure of the mechanical system





# Hardware and Mechanism Design | Robust and Reliable

- Gears are one of the oldest inventions, going back 2,000+ years in various forms...
- The harmonic drive (strain wave gearing), which eliminates backlash, was developed in the 1950s...
- We have excellent models of mechanisms, including failure modes and statistics (e.g., MTBF)...
- The electric motor was introduced in the 1830s, and was in practical use by the 1860s...
- Series elastic actuators, which incorporate compliance (via a flexure), are now very popular...
- *These components and their interactions are well understood*

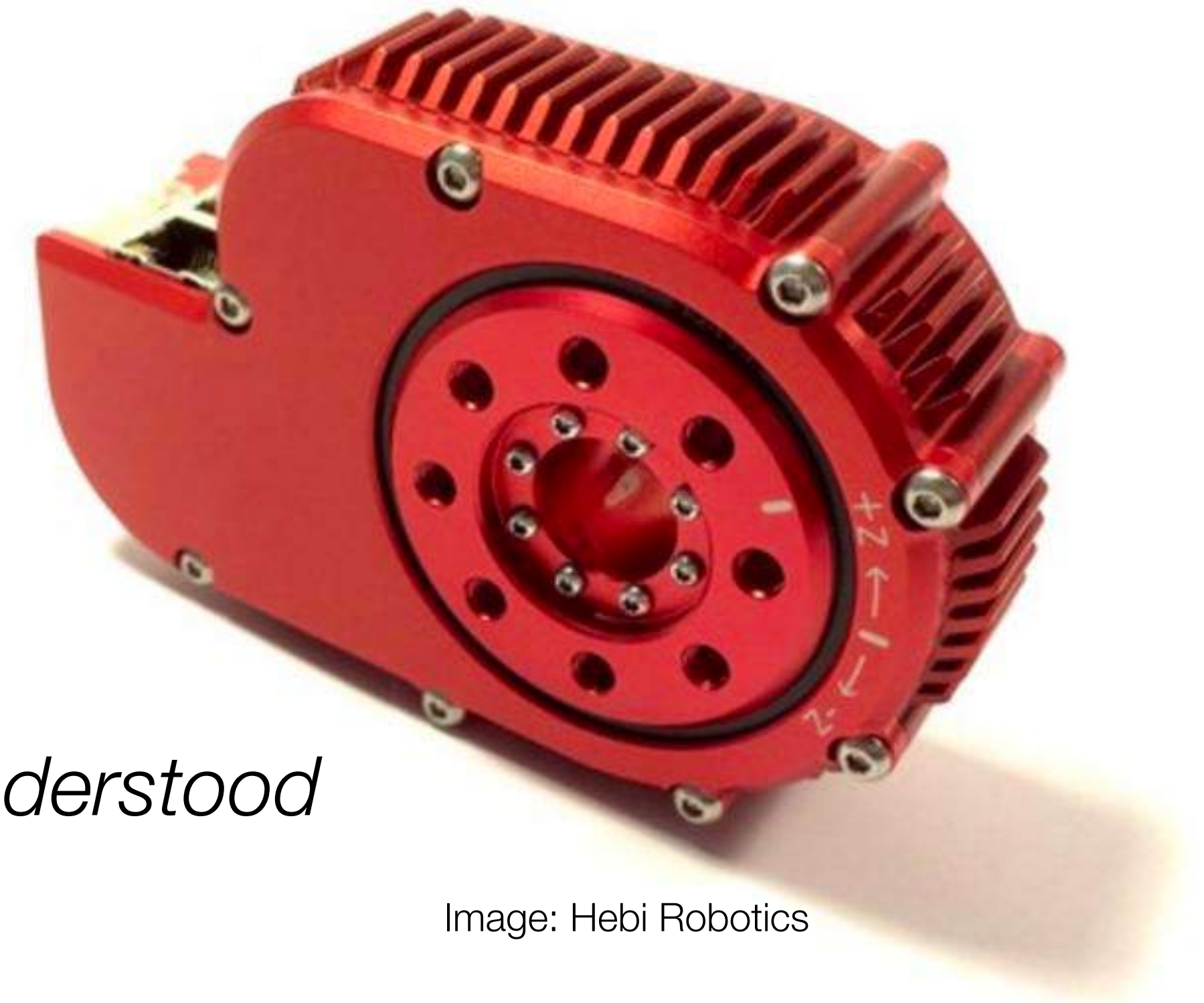


Image: Hebi Robotics

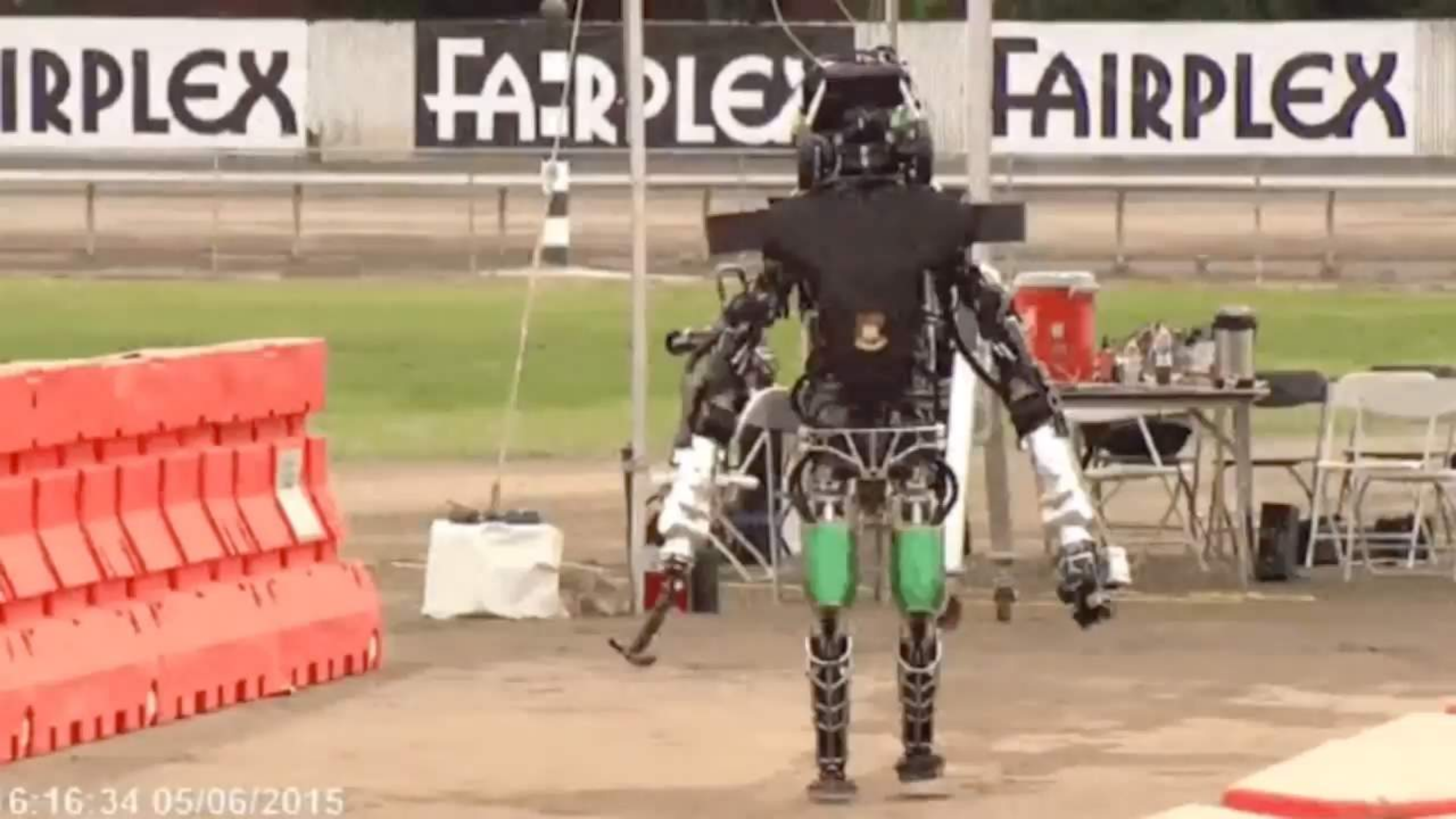
# So Where is the Problem? The Devil's in the Software

- The design, development, and test of robotics software is inherently *very* difficult
  - Robotics software tends to be 1) concurrent, 2) distributed, 3) embedded, 4) real time, and 5) data intensive
    - These are all *scary* things when robustness, reliability, and safety are required...
- Article from 10 years ago noted “there is a pressing need to engineer the software development process to reduce the cost and time-to-market,” while ensuring above requirements are met
- Testing, in particular, is non-trivial because robots are physical (interactive) systems and hence must be deployed in the world



Image: Boston Dynamics





6:16:34 05/06/2015





Boston Dynamics



# What Happens When Robots Leave Their Cages?

- We are entering an era in which robots are not, or will not in the near future, be behind safety cages
  - ‘Cobots’ are appearing alongside workers in manufacturing, logistics, picking, etc.
  - Self-driving cars have been tested over millions of kilometres on public roads (less in Canada...)
  - Aerial drones are now in regular use in many industries (film/TV, surveying) and might soon deliver packages to your door
- *Robots are (incrementally) becoming parts of our daily lives, and so are interacting with people much more regularly*





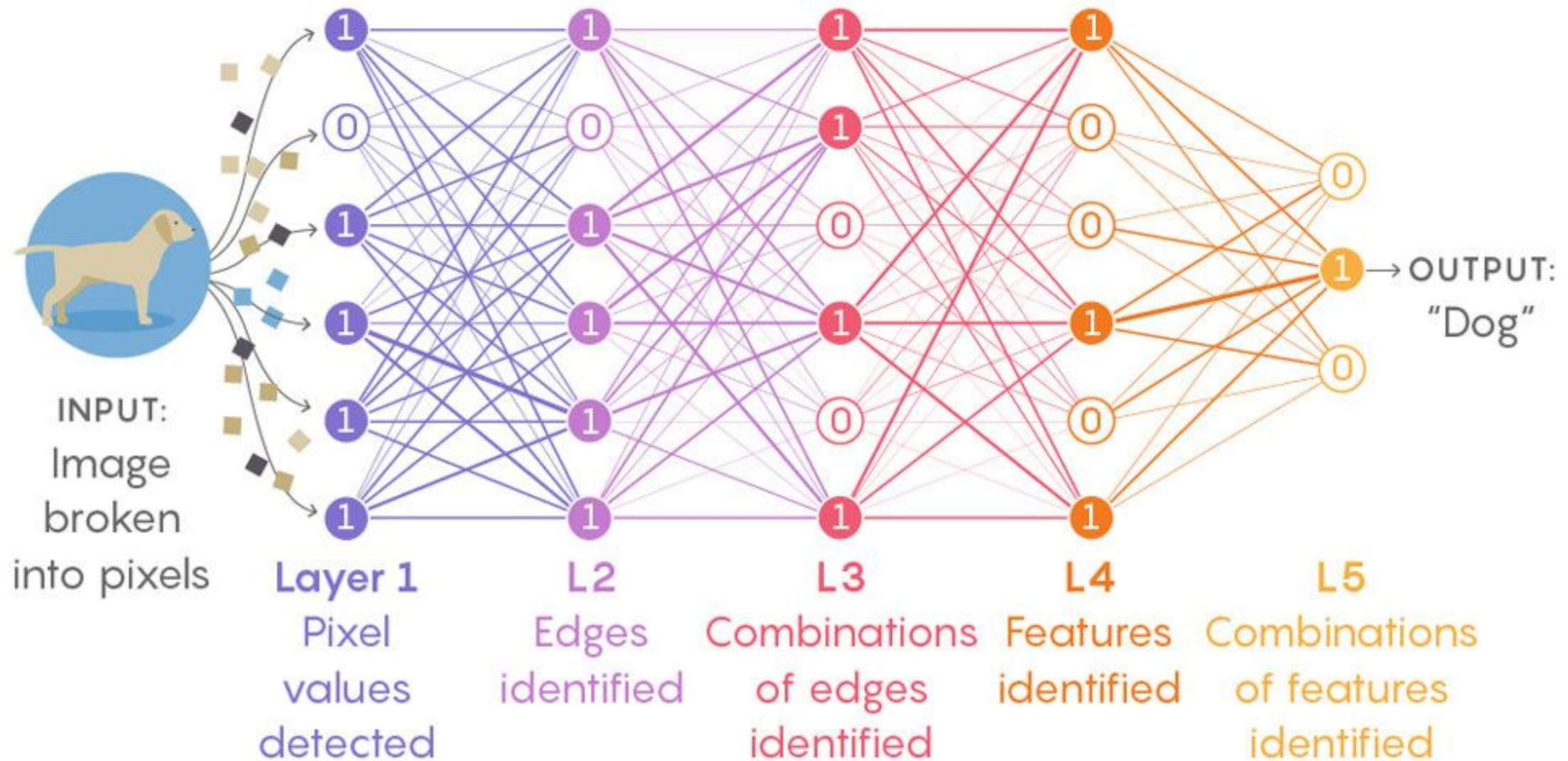
# Challenges | Software Complexity

- The software that runs modern robotic systems can be incredibly complex, and huge
  - Consider the F-35 codebase: **8 million lines**
  - Statistics on the size of the codebase for, e.g., a Waymo vehicle are hard to come by...
- Estimates of the number of bugs per line of code (or defects per KLOC) vary...
  - *Code Complete* estimated 15—50 / 1000 lines
  - Microsoft claims 0.5 / 1000 lines in production
  - NASA achieved zero for the space shuttle, but at a cost of \$1,000's of dollars **per line**





# Challenges | Machine Learning and Interpretable AI





# Challenges | Machine Learning and Interpretable AI





# Challenges | The Human Element

- *Most* of the time, human beings do things that are *mostly* predictable (following traffic signals, pedestrian indicators, instructions, etc.)
- *Sometimes*, human beings do irrational and largely *unpredictable* things
  - Driving on the wrong side...
  - Swerving into traffic on a bicycle...
  - Jumping over a safety barrier...
- These events are very difficult for robots to handle! E.g., there may be little or no training data (for learning)





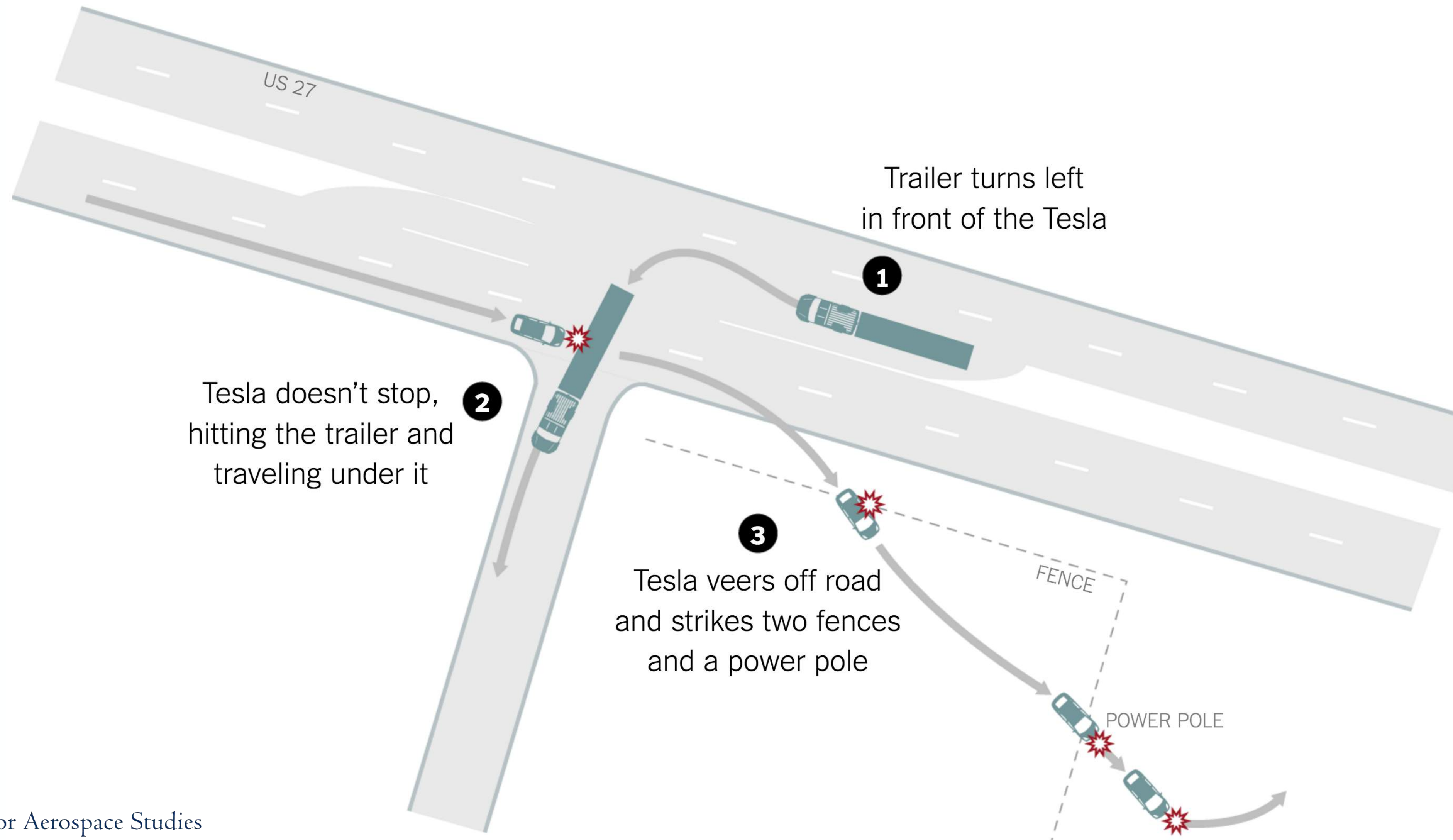
# Failures in Edge Cases | Sensor Fusion Gone Wrong

- **Example:** Tesla Model S owner (and fan) Joshua Brown killed May 7, 2016 in Williston, Florida, with Tesla Autopilot system engaged and driving
  - Large 18-wheeler turned left in front of Tesla on divided highway
  - Neither Autopilot nor Brown applied brakes or steering, car drove full speed under trailer “with the bottom of the trailer impacting the windshield of the Model S”
- Tesla’s explanation: “Against bright spring sky background, vision system failed to distinguish white trailer cross-section, while radar mistook trailer for overhead road signage...”
- Note that Elon Musk has said “LIDAR is a fool’s errand”





# Failures in Edge Cases | Sensor Fusion Gone Wrong





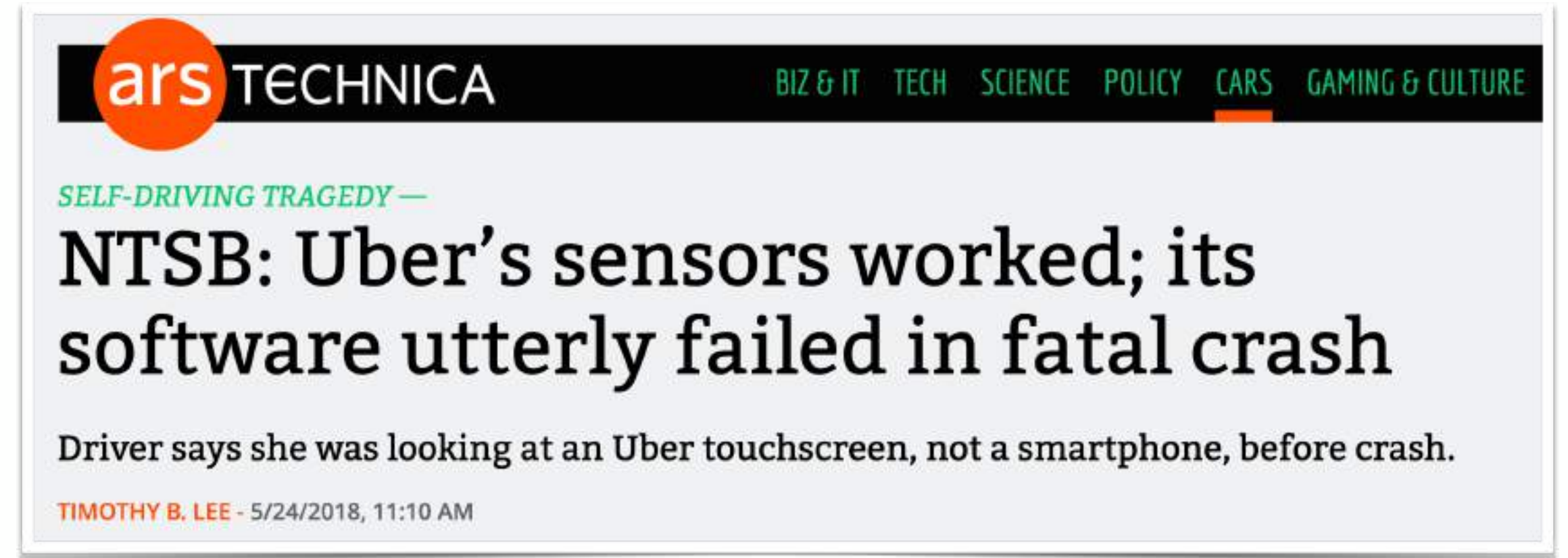
And in March 2019, it happened again...





# Failures in Edge Cases | Interactions Gone Wrong

- **Example:** Fatal crash involving an Uber self-driving SUV in Tempe, Arizona, March 2018, while in autonomous mode, with safety driver on board...
  - Elaine Herzberg, 49, was killed while walking across a highway at night with her bicycle by her side
  - Sensors on the car (LIDAR and radar, but not the cameras) did detect the woman, but did not correctly identify her (*unknown object* → *car* → *bike*)
  - At 1.3 seconds before impact, software determined an emergency maneuver was needed—*disabled* on Uber cars
  - And the safety driver was *not* alerted; driver was watching her phone...

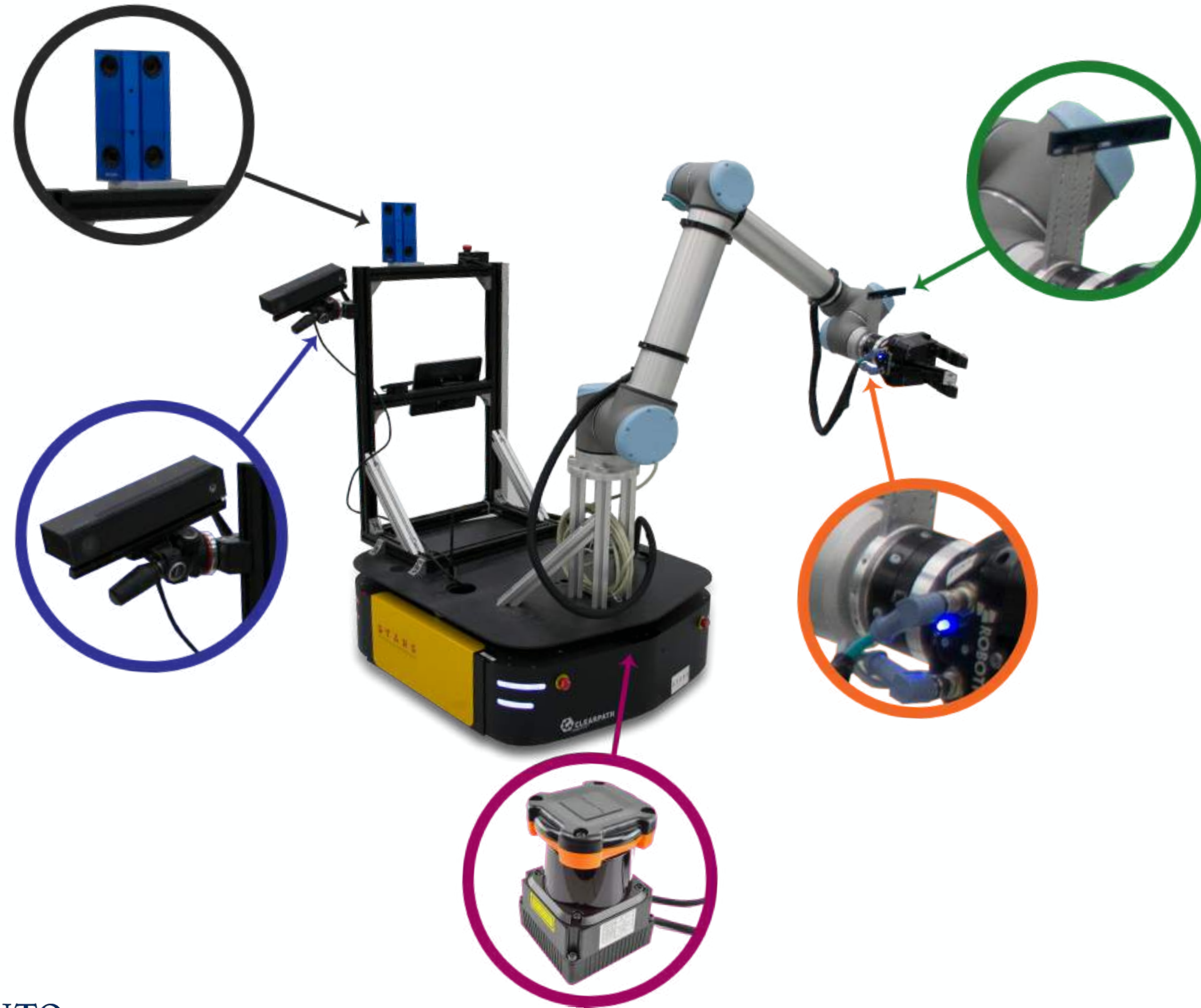








# Towards Robustness, Reliability, and Safety | Rich Sensory Systems





# Towards Robustness, Reliability, and Safety | Formal Verification

- Formal verification involves proving the correctness of a piece of code
  - Answers the question: “Have we made what we were trying to make?”
  - Tractable for some algorithms, but remains very difficult for robotics software due to: *concurrency, distributed processing, embedded nature of code, real time requirements, and heavy data processing needs*
- This is an active area of robotics research, and new methods are certainly needed
  - Learning systems, in particular, are very difficult to verify (as discussed previously)
  - Predicted to be a hot topic going forward

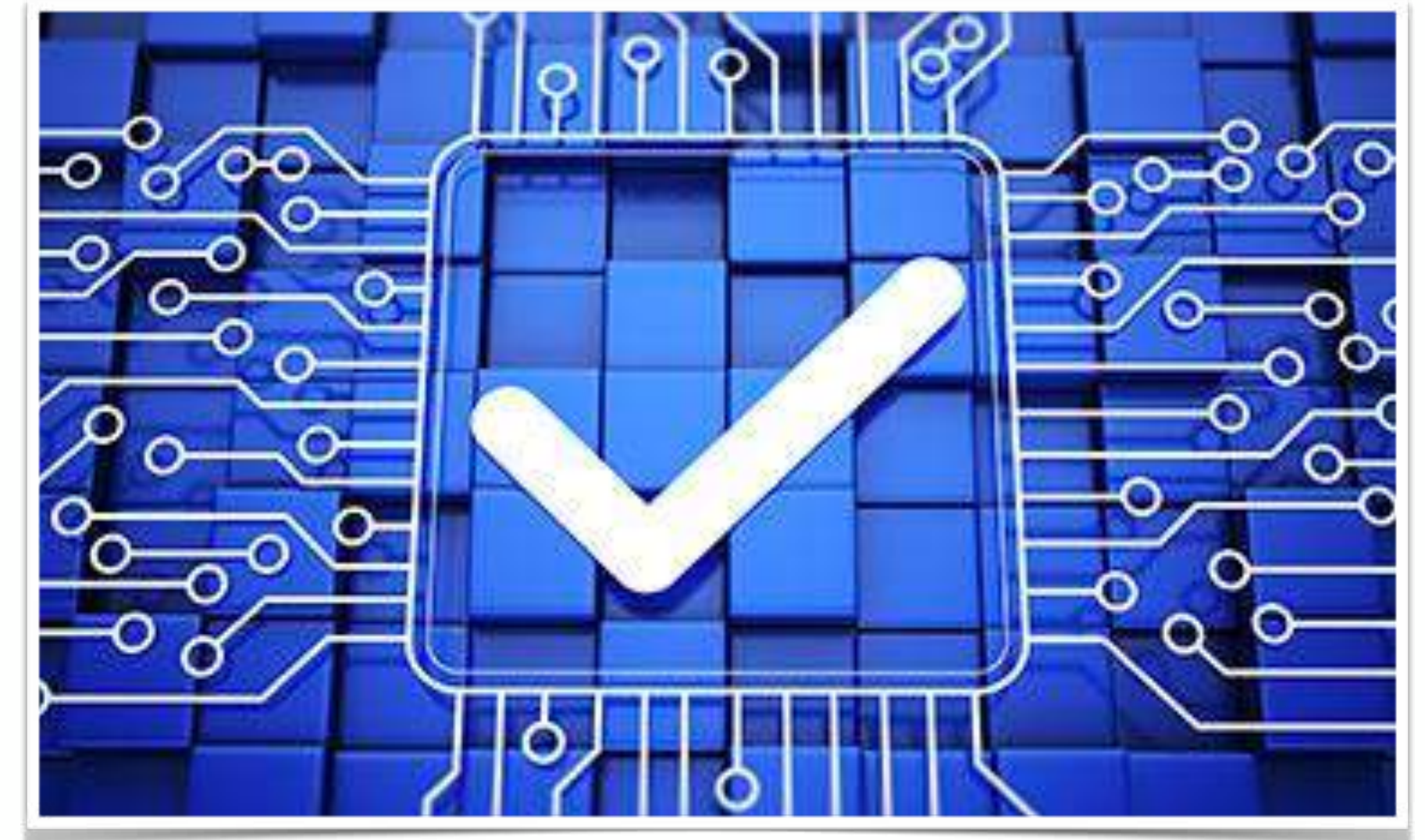
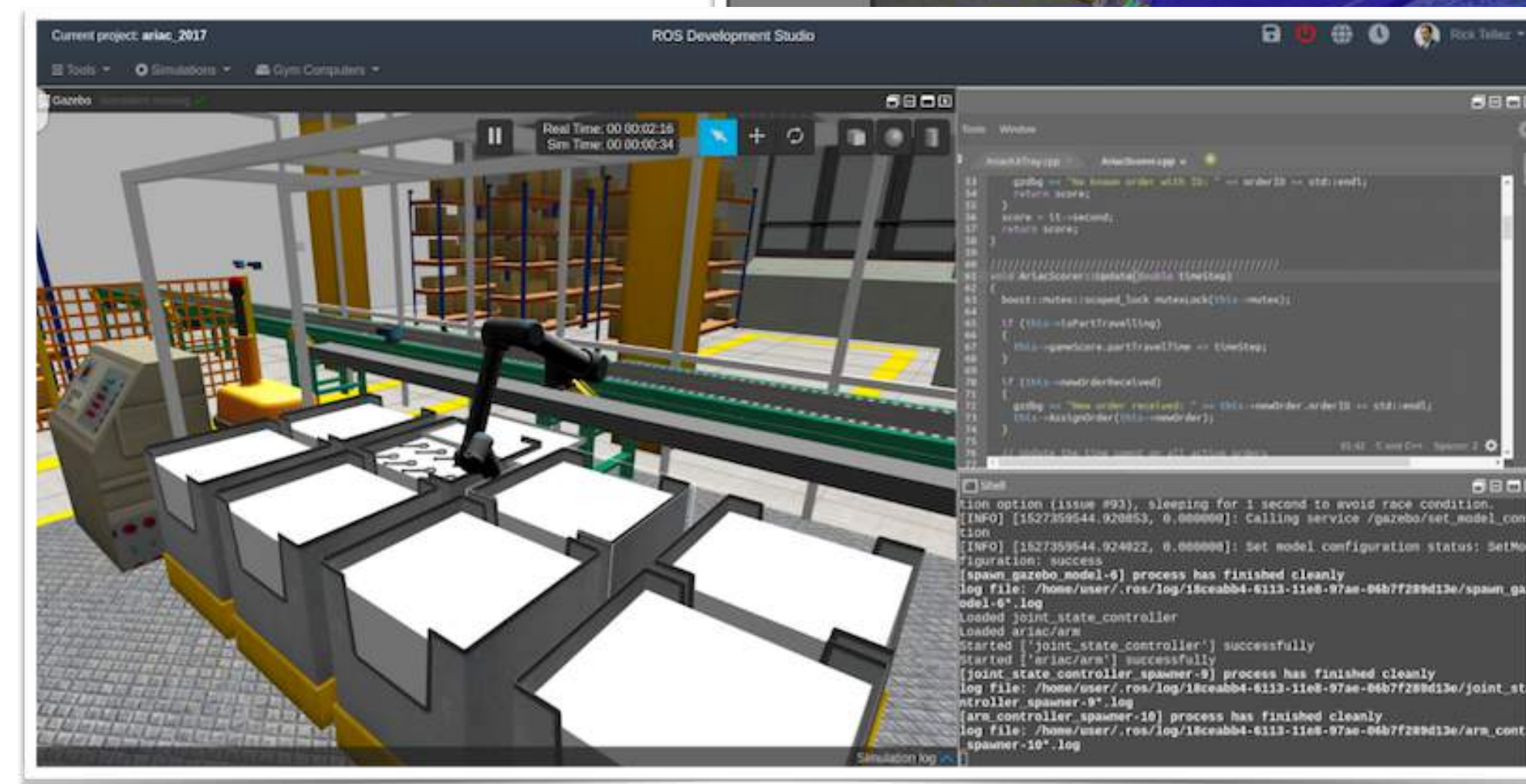
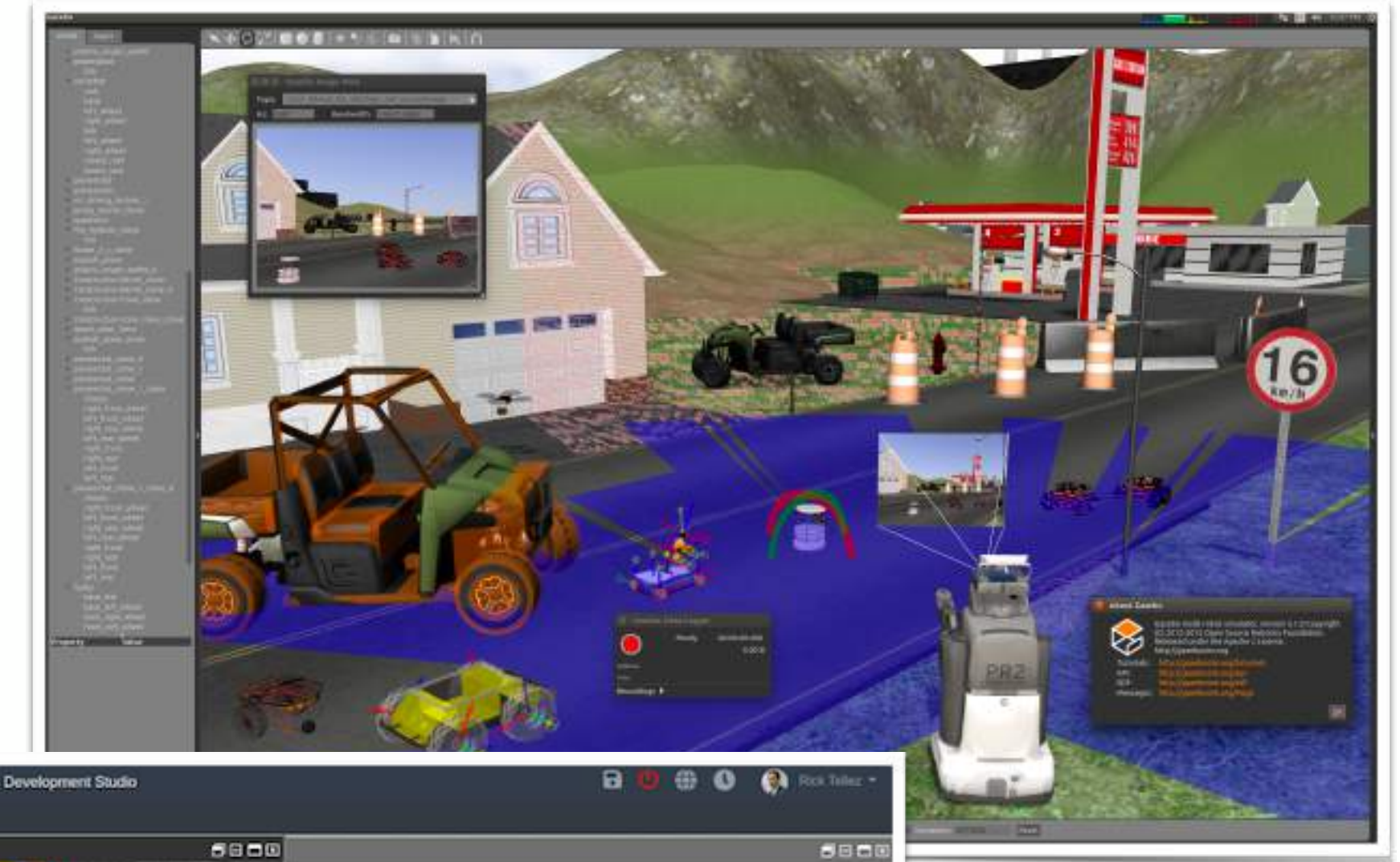


Image: edX



# Towards Robustness, Reliability, and Safety | Simulation

- Real-world robot testing is difficult, time consuming, and expensive...
- A promising avenue is to develop better and more realistic simulation software (for learning, etc.)
- Many robot simulators and physics engines already exist, but there is still a need to better emulate, e.g., grasping and contact
- In addition to various open source efforts, numerous companies have become involved (e.g., NVIDIA) for domains such as autonomous driving

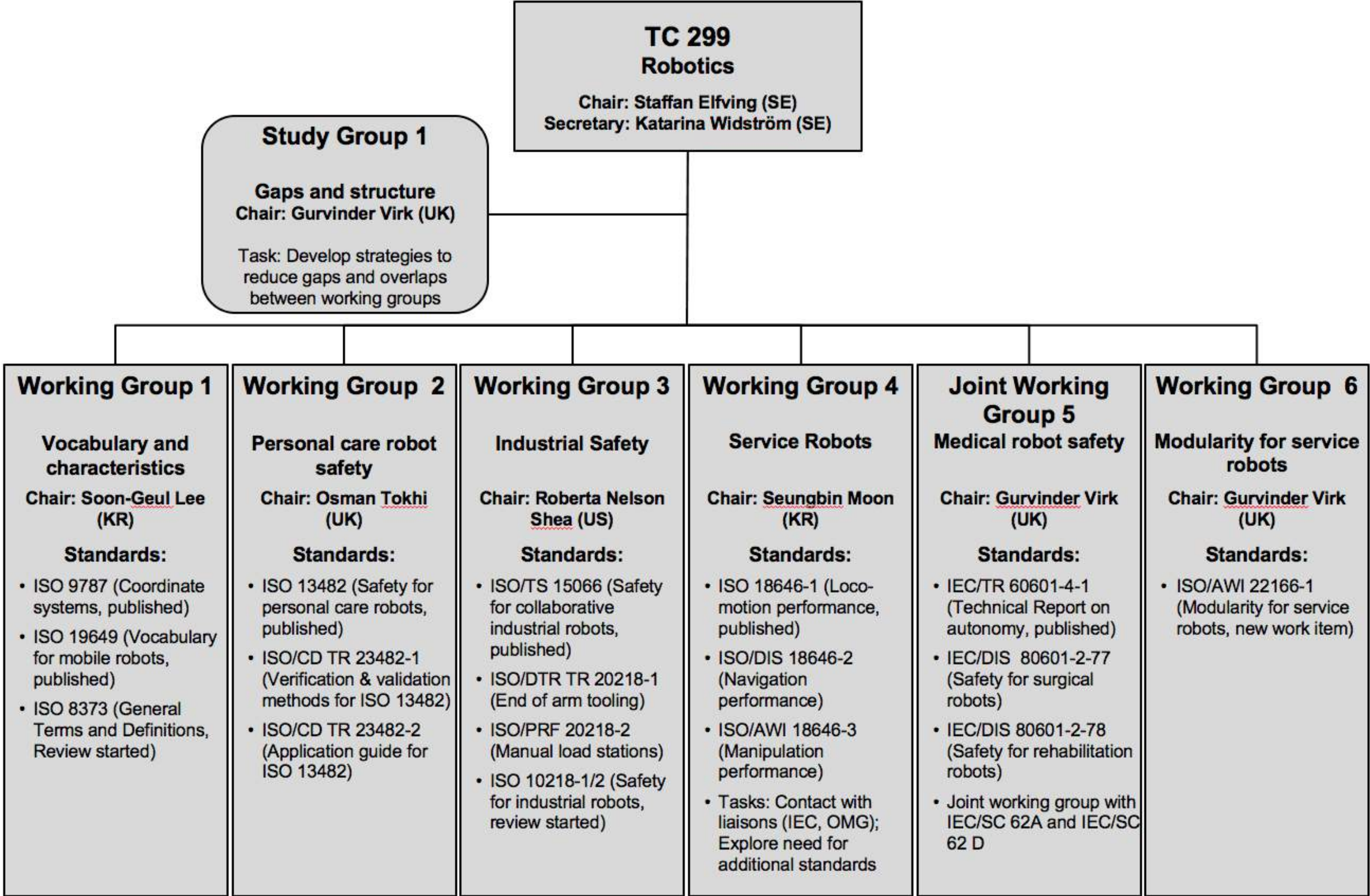








# Towards Robustness, Reliability, and Safety | Standardization





# Towards Robustness, Reliability, and Safety | Human Understanding

- To some extent ‘peaceful coexistence’ depends on our own understanding of the capabilities and limitations of robotic systems
- There is a need to educate the general public about robotics
  - Machines will become both smarter and safer over time, but that doesn’t mean we should ignore training
- The field of Human-Robot Interaction has explored, and continues to actively explore, this domain



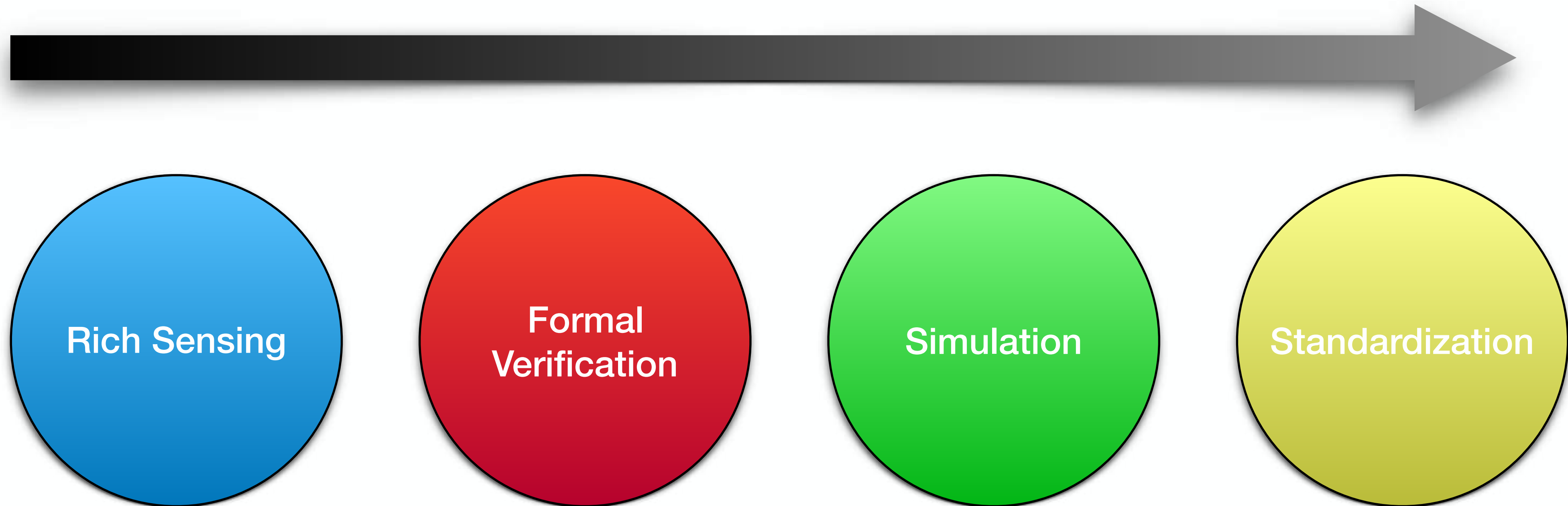
Image: Hacker Noon



# Summary | A Path to Robustness, Reliability, and Safety

Programmatic

Empirical





# Thank You | Questions?

